## What is claimed is:

1. A method for removing a halogen-containing residue from a substrate, the residue formed during etching of the substrate, the method comprising the steps of:

heating the etched substrate to a temperature of at least 50°C; and exposing the heated substrate to a plasma that removes the halogen-containing residue.

- 2. The method of claim 1, wherein the exposing step further comprises maintaining the temperature of the substrate between from about 50°C to about 450°C.
- 3. The method of claim 1, further comprising forming the plasma by energizing a gas mixture in a remote plasma reactor.
- 4. The method of claim 1, wherein the halogen-containing residue comprises bromine.
- 5. The method of claim 4, wherein the plasma comprises an oxygen-containing gas.
- 6. The method of claim 5, wherein the oxygen-containing gas comprises an oxidizing agent selected from the group consisting of oxygen, water vapor and ozone, and an additive selected from the group consisting of nitrogen, argon and helium.
- 7. The method of claim 1, wherein the halogen-containing residue comprises chlorine.
- 8. The method of claim 7, wherein the plasma comprises a hydrogen-containing gas.
- 9. The method of claim 8, wherein the hydrogen-containing gas comprises hydrogen, water vapor, oxygen and nitrogen.

- 10. The method of claim 1, wherein the heating step comprises heating the substrate in a gas mixture of oxygen and nitrogen.
- 11. The method of claim 10, wherein the exposing step further comprises maintaining the temperature of the substrate at about 250°C.
- 12. The method of claim 6, wherein the flow ratio of oxygen to nitrogen is about 10:1.
- 13. The method of claim 9, wherein the flow ratio of oxygen to hydrogen is from about 150:1 to about 5:1, and the flow ratio of hydrogen to water vapor is from about 2:1 to about 1:1.
- 14. The method of claim 9, wherein the flow rate of forming gas is from about 500 to 5000 sccm.
- 15. The method of claim 9, wherein the flow rate of water vapor is from about 100 to 3000 sccm.
- 16. The method of claim 9, wherein the flow ratio of oxygen to water vapor of from about 10:1 to 3:1.
- 17. The method of claim 6, further comprising maintaining the oxygen-containing gas at a pressure of from about 0.5 to about 2 Torr.
- 18. The method of claim 6, wherein the duration of the exposing step is from about 15 to about 90 seconds.
- 19. The method of claim 9, further comprising maintaining the hydrogen-containing gas at a pressure of from about 0.5 to about 2 Torr.
- 20. The method of claim 9, wherein the duration of the exposing step is from about 15 to about 60 seconds.

21. A method for removing a halogen-containing residue from a substrate, the residue formed during etching of the substrate, the method comprising the steps of:

providing a substrate having a film stack on the substrate with a patterned mask on the film stack;

etching the film stack on the substrate;

heating the substrate to a temperature of at least 150°C; and

exposing the heated substrate to a plasma that removes the halogen-containing residue.

- 22. The method of claim 21, wherein the exposing step comprises maintaining the temperature of the substrate between 50°C and 400°C.
- 23. The method of claim 21, further comprising forming the plasma by energizing a gas mixture in a remote plasma reactor.
- 24. The method of claim 21, wherein the etching step comprises etching the polysilicon layer.
- 25. The method of claim 21, wherein the etching step comprises etching the substrate with a gas mixture comprising a halogen gas and a reducing gas.
- 26. The method of claim 21, wherein the halogen-containing residue comprises bromine.
- 27. The method of claim 26, wherein the plasma comprises an oxygen-containing gas.
- 28. The method of claim 27, wherein the oxygen-containing gas comprises an oxidizing agent selected from the group consisting of oxygen, water vapor and ozone and an additive selected from the group consisting of nitrogen argon and helium.

- 29. The method of claim 21, wherein the halogen-containing residue comprises chlorine.
- 30. The method of claim 29, wherein the plasma comprises a hydrogen-containing gas.
- 31. The method of claim 30, wherein the hydrogen-containing gas comprises hydrogen, water vapor, oxygen and nitrogen.
- 32. The method of claim 31, wherein the heating step comprises heating the substrate in a gas mixture of oxygen and nitrogen.
- 33. An integrated processing system for removing from a substrate a halogencontaining residue, the residue formed during etching of the substrate, the system comprising:
  - a central transfer chamber;
  - an etch chamber coupled to the central transfer chamber;
- a residue removal chamber coupled to the central transfer chamber and adapted to remove the halogen-containing residue;
  - at least one load lock chamber coupled to the transfer chamber;
- a robot disposed in the transfer chamber and adapted to transfer the substrate between the load lock chamber, the etch chamber and the removal chamber; and
- a controller for adjusting the parameters of the system as a function of the measurements performed by an optical metrology tool.
- 34. The system of claim 33, further comprising:
  - a remote plasma source coupled to the residue removal chamber;
- a gas source providing a gas mixture of an oxygen-containing gas or a hydrogen-containing gas;
- a power source inductively coupled to the remote plasma source to form a plasma from the gas mixture; and
- a substrate support disposed in the residue removal chamber for supporting the substrate and maintaining the temperature of the substrate between 50°C and 400°C.